

# Flush Max Pro Painting & Finishing Recommendations



## Finishing is mandatory

This door must be fully sealed and painted prior to installation. Failure to correctly seal all faces and edges may result in moisture ingress, coating failure, or dimensional movement and will void any warranty.

## Paint system

- Use a **high-quality exterior paint system**
- **Water-based acrylic exterior systems** are preferred
- No Dark colours

## Primer

- Apply **one full coat of exterior primer/sealer** suitable for Tricoya the engineered 6mm skin used on the Flush max pro
- Primer must be compatible with the chosen topcoat system
- All edges, lock cut-outs, hinge recesses and handle holes must be primed

## Topcoats

- Apply **a minimum of two full topcoats**
- Light sanding between coats as per paint manufacturer's instructions
- Ensure even film build across the entire surface

## Edges & detailing (critical)

- All edges must be fully sealed
- No raw timber or panel edges are to remain exposed
- Any glazing rebates, panel joints, or mouldings must be painted continuously

## Timing

- Door should be painted **as soon as practical after delivery**
- Do not leave unpainted in damp, direct sun, or exposed conditions

## Installation & maintenance notes

- Avoid water sitting against the bottom edge of the door
- Maintain clearances to prevent moisture wicking
- Regular inspection and repainting as required will significantly extend coating life

## Important note

Tricoya provides exceptional dimensional stability and durability, however the performance of the door surface is dependent on the applied coating system and its maintenance. Coating failure is not a material defect.