

Smoke Door Maintenance, Care and Warranty



This guide provides important information that will help keep Smoke Control doors operating smoothly for many years.

Regular inspections and minor maintenance are the best ways to keep these products in good condition

Care & Handling

Initial Set Up:

After taking delivery of your Smoke Control door store flat in a dry, well ventilated area prior to installation.

Ensure all doors have been sealed/painted on all surfaces including top and bottom within 5 days of delivery.

Ensure all doors are fitted Properly - see Fitting Instructions

Ensure hinges are swinging freely, CRC or WD40 can be used to lube

Doors should not be subjected to direct sunlight, environments with excessive humidity or moisture, or any wet areas.

All Smoke Control doors must be painted in colours with a (LRV) of greater than 50%. Failure to do so could result in heat distortion and warping (No dark colours)

A complete paint system designed for timber, timber based products and MDF must be used, including pre sanding of the doors in preparation.

At least 2 coats of undercoat/ primer (to all 4 edges and both faces) and 2 top coats.

Ongoing maintenance:

Smoke Control doors are to have an inspection every 3 months carried by owner

Ensure hinges are swinging freely, CRC or WD40 can be used to lube

If any damage to door skins or door frame, repair immediately

Smoke Control doors are to be dusted and cleaned down with a damp cloth on a 6-8 monthly basis.

Doors should not be subjected to direct sunlight, environments with excessive humidity or moisture, or any wet areas